

INTRODUCTION

- Due to rising concerns over global warming, the transition to low-GWP propellants has become a high priority for industry and governments.
- Low-GWP propellants HFA 152a and HFO 1234ze(E) are potential alternatives for HFA 134a and HFA 227ea [1,2].
- Due to differences in thermophysical properties, the transitions to low-GWP propellants in pMDIs is not a straightforward process due to the presence of cosolvent (ethanol).
- Property knowledge of pMDI formulations is essential to improve the performance of a pMDI product.

AIMS

- To measure the saturated vapor pressure of HFA152a-ethanol and HFO1234ze(E)-ethanol binary mixtures at cosolvent concentration of 8% w/w between 10° C to 50° C temperature.

RESULTS

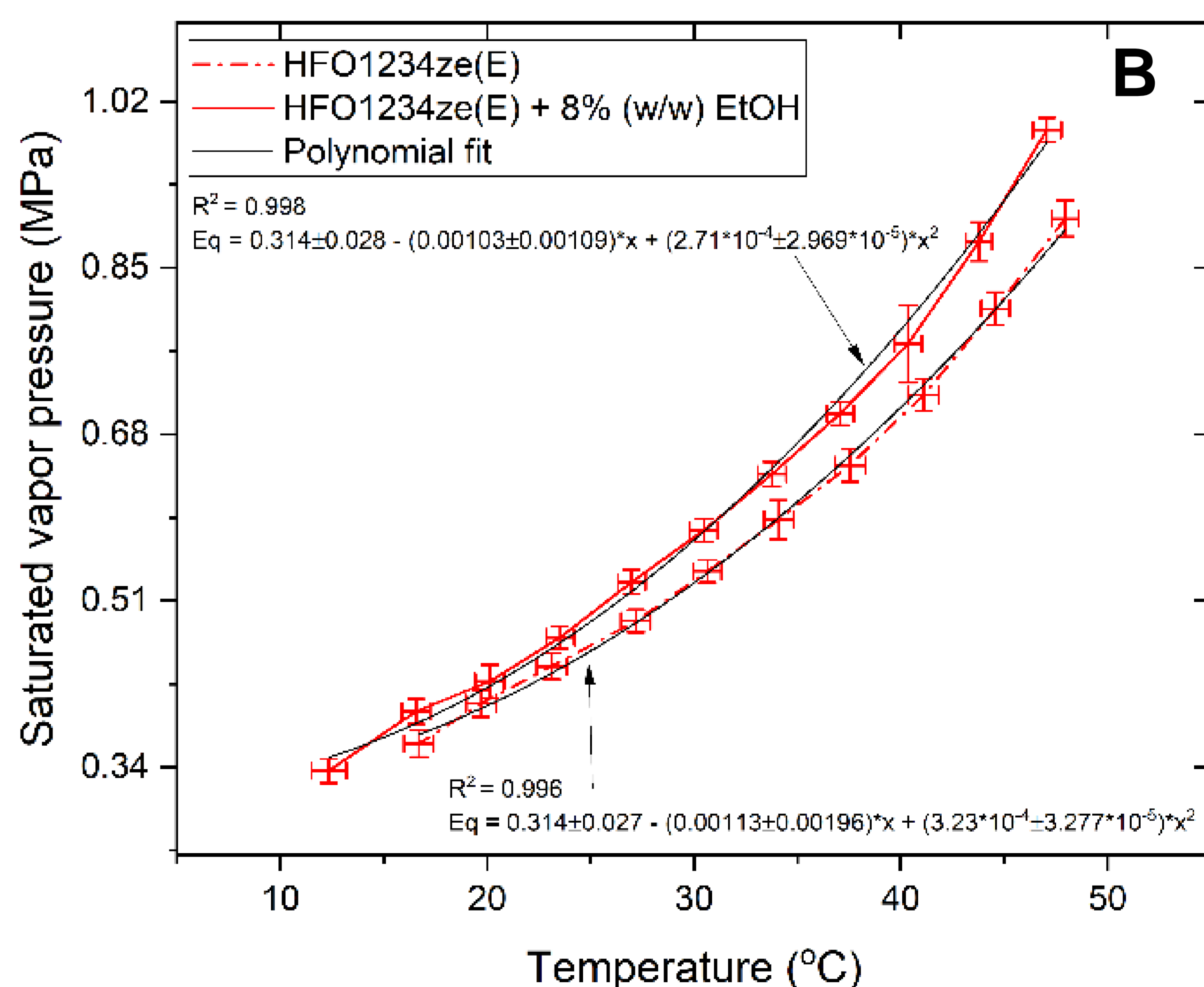
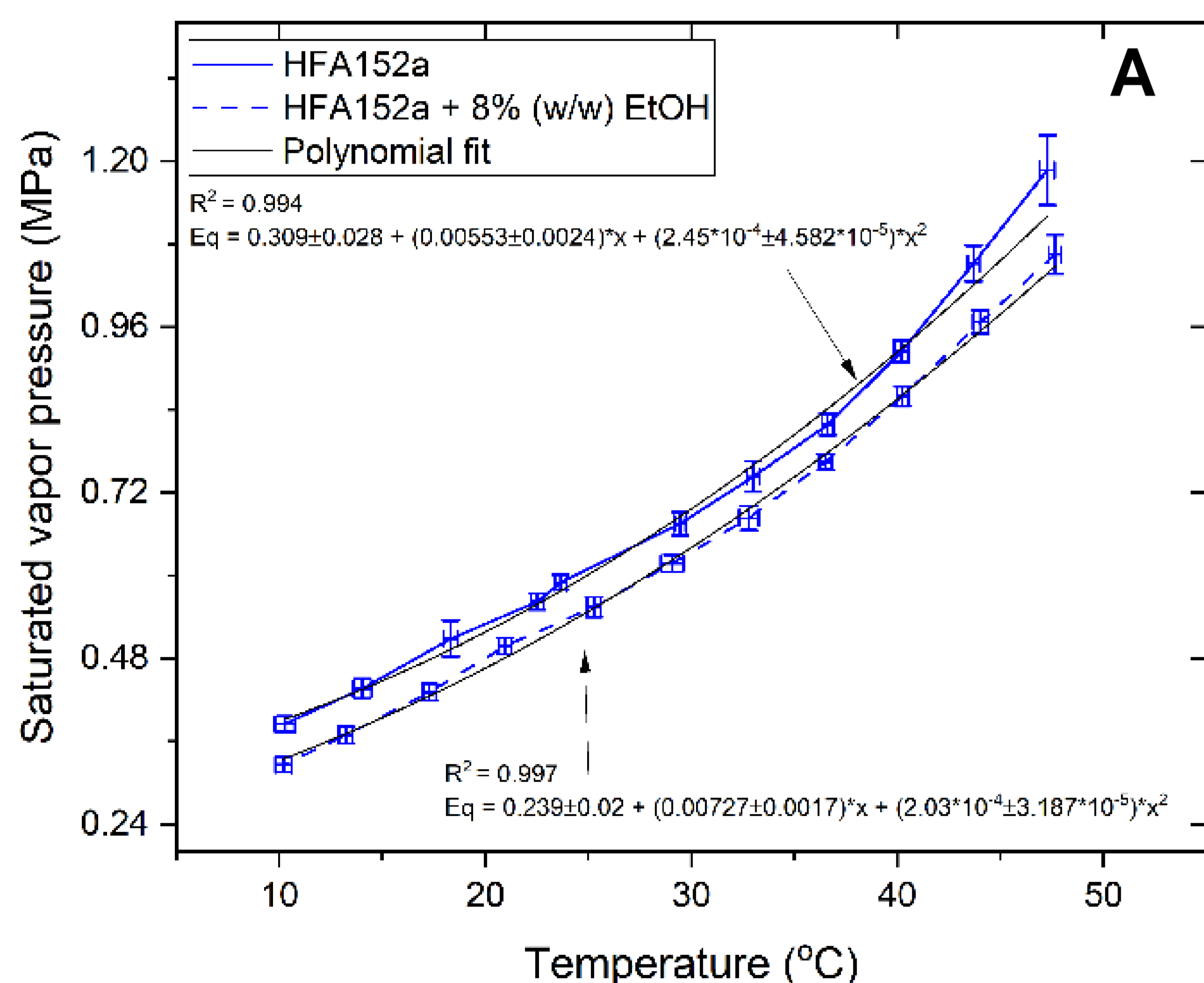
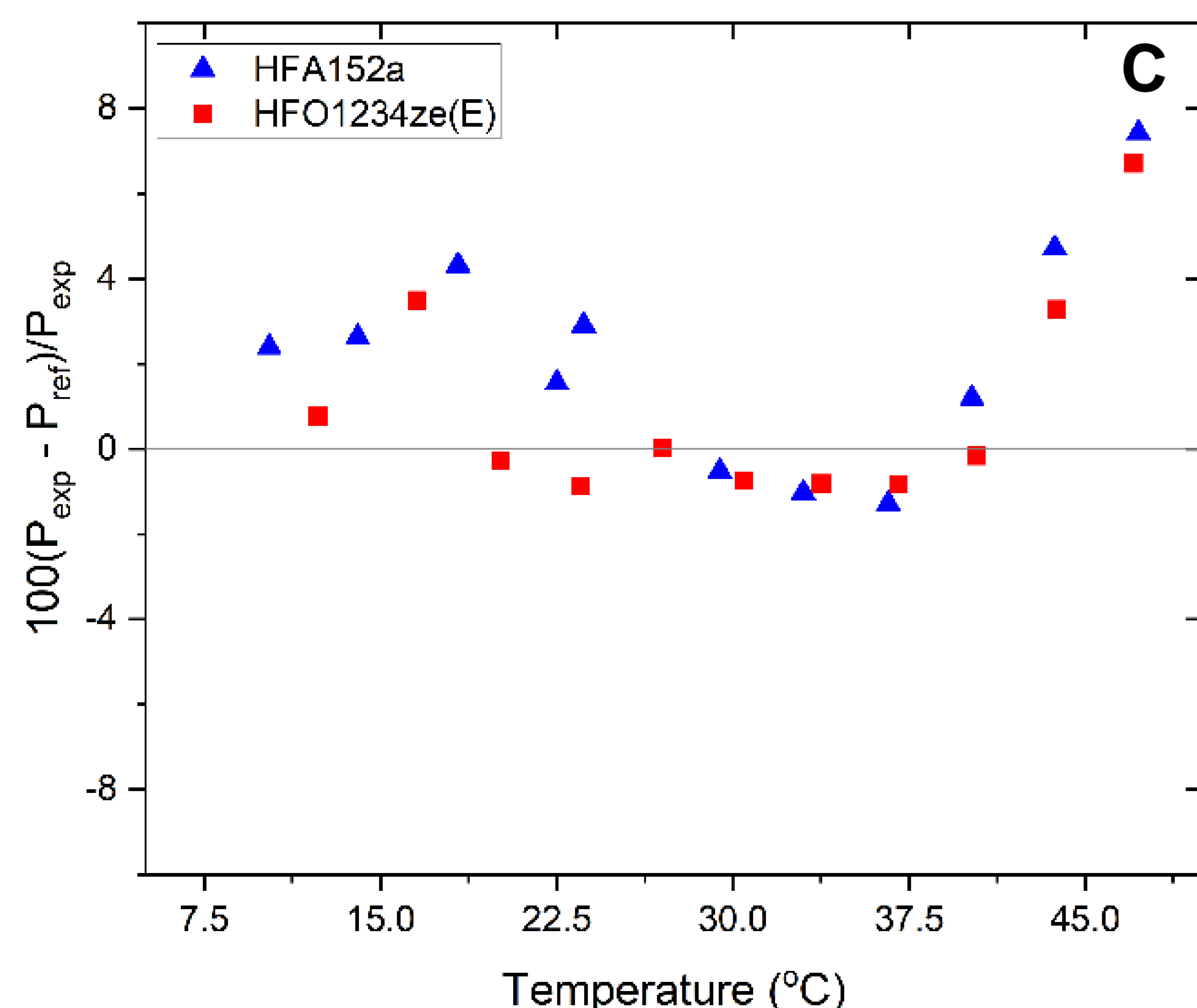


Figure 2. [A & B] Saturated vapor pressures of pure propellants HFA 152a and HFO 1234ze(E) and their binary mixtures with ethanol cosolvent concentration of 8% w/w
[C] Relative deviation of measured and reference [3] vapor pressure for pure propellants



METHODS

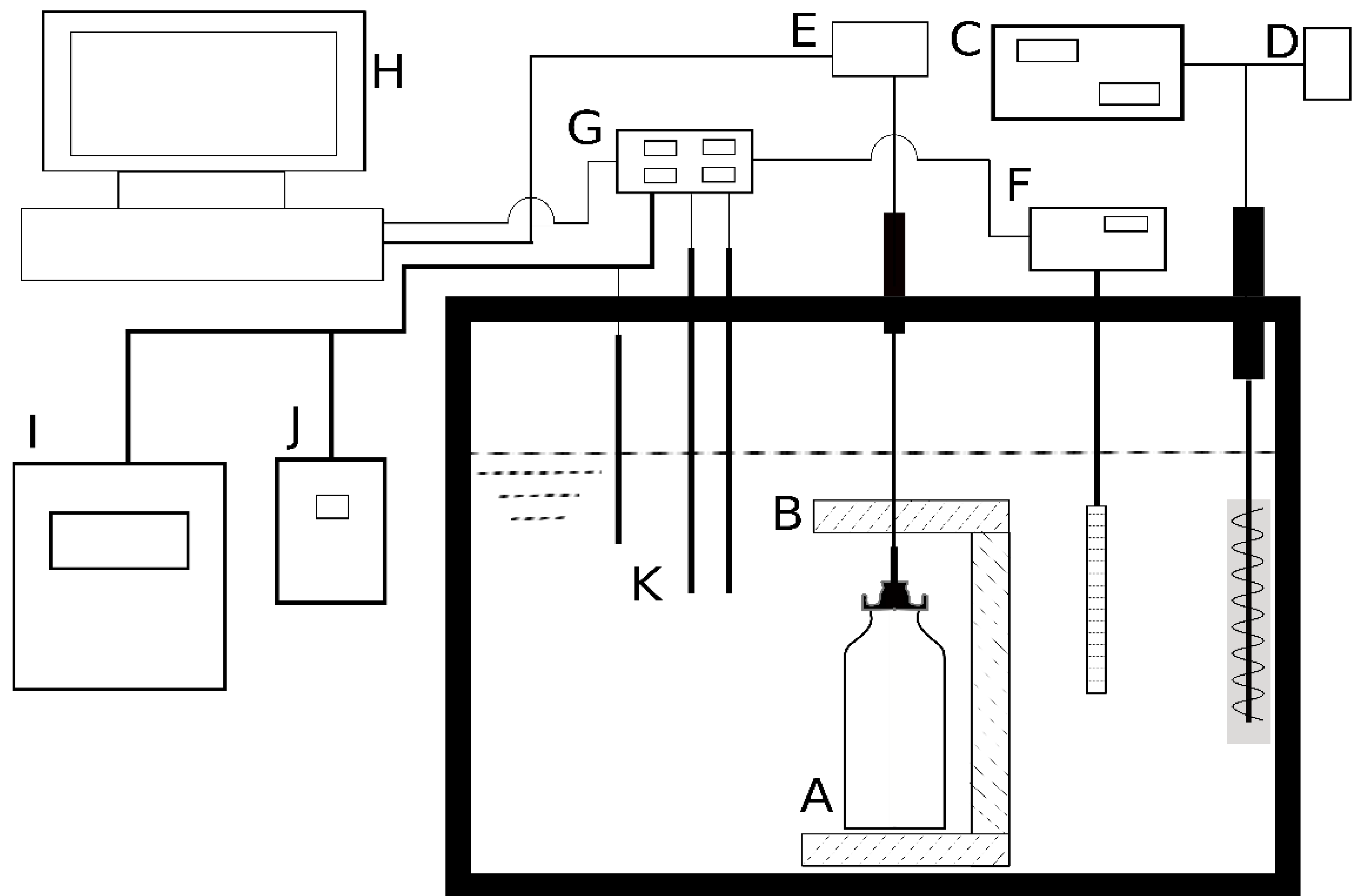


Figure 1. Saturated vapor pressure experimental apparatus A: Equilibrium cell, B: Canister holder, C: Heater, D: Heater transformer, E: Pressure transducer, F: Standard platinum resistance thermometer, G: Data collection port, H: Monitor, I: Freezer, J: Sub-Heater, K: Thermocouples

CONCLUSIONS

- The measured pure propellant saturated vapor pressures agree well with the NIST REFPROP database [3].
- Saturated vapor pressures of binary mixtures were measured with a maximum uncertainty of 0.49° C and 0.017 MPa in temperature and pressure respectively.
- The addition of ethanol cosolvent results in suppression of propellant vapor pressures in line with previous trends observed for HFA134a-ethanol binary mixtures

REFERENCES

- [1] Pritchard JN: *The Climate is Changing for Metered-Dose Inhalers and Action is Needed*, Drug Des Dev Ther 2020;14 p.3043
- [2] Shur J, Rossi I, Ganley W, Kwok P, Telford R and Price R: *The Formulators Guide to Transitioning to Low Global Warming Potential pMDIs*. Presented at: Respiratory Drug Delivery 2022, May 1-5, Florida USA
- [3] Lemmon, E. W., et al. "NIST Standard Reference Database 23: Reference Fluid Thermodynamic and Transport Properties-REFPROP, Version 10.0, National Institute of Standards and Technology." Standard Reference Data Program, Gaithersburg (2018)

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